

# An Effective Capacitance Based Driver Output Model for On-Chip RLC Interconnects

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## ABSTRACT

This paper presents a new library compatible approach to gate-level timing characterization in the presence of RLC interconnect loads. We describe a two-ramp model based on transmission line theory that accurately predicts both the 50% delay and waveform shape (slew rate) at the driver output when inductive effects are significant. The approach does not rely on piecewise linear Thevenin voltage sources. It is compatible with existing library characterization methods and is computationally efficient. Results are compared with SPICE and demonstrate typical errors under 10% for both delay and slew rate.

## Categories and Subject Descriptors

B.7.2 [Integrated Circuits]: Design Aids, B.8.2 [Performance and Reliability]: Performance Analysis and Design Aids

## General Terms

Performance, Design

## 1. INTRODUCTION

With higher clocking frequencies, longer and wider global interconnects and faster signal rise times, on-chip inductive effects are becoming more significant in today's high-performance deep-submicron designs. These inductive effects are concerns for signal integrity and overall interconnect performance and must be accounted for in interconnect timing analysis.

Existing gate-level static timing analyzers break down the path delay into gate delay and interconnect delay. Gate delays are pre-characterized in terms of input transition time and output load capacitance using detailed circuit simulators such as SPICE. The inherent incompatibility that exists between pre-characterized look-up tables and RC/RLC loads is resolved by finding an effective capacitive loading. This requires synthesizing a reduced order driving point model, which is then mapped to an "effective capacitance" value. O'Brien and Savarino [9] synthesized a pi-model for RC loads by matching the first three moments of the driving point admittance and Pillage et al. [11] presented an effective capacitance model for this pi-load. It has been shown that, with the introduction of inductance, the pi model cannot be synthesized [6]. A ladder type model is presented in [6], which

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assures the realizability of a reduced order circuit by introducing a realizability parameter  $k$ . However, no physical explanation is given for  $k$  and also there is no approach to map this model to an effective capacitance.

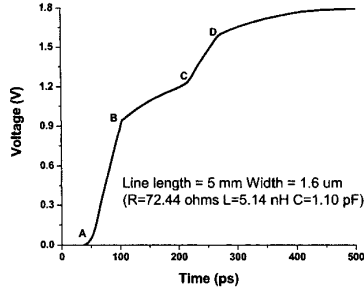
Another issue with inductance is that the driver output waveform may be non-monotonic and exhibits inflection points. Traditionally, static timing analysis tools compute delay and rise time at the output of a gate and approximate it with a saturated ramp. This ramp is then used to derive the far end response of the interconnect. While this approach usually works well for RC lines, it fails for RLC lines because the output waveform of the driving gate cannot always be well modeled by a single ramp [7].

In this paper, we propose an approach that computes the effective capacitance for RLC interconnects by using their driving point admittance moments. The idea of using driving point admittance moments directly (instead of mapping them to a reduced order pi model) was introduced in [1]. However, unlike their approach, the proposed methodology is compatible with existing cell characterizations and does not require modeling of cells with piecewise linear Thevenin voltage sources. Also, our approach models the driver output waveform directly as compared to the approach in [1], which requires a SPICE or PRIMA run (with a piecewise linear Thevenin voltage and series resistance driving an RLC line) to compute the driver output response. We also show that with dominant inductive effects, a single ramp cannot model the entire driving point waveform accurately and at least two ramps should be computed to capture both the delay and slew. It must be noted here that with significant resistive shielding, even RC lines cannot be modeled as single ramps and a gate resistor model is used to capture its long exponential tail [11]. However, inductive cases are unique since the output waveform of the driver exhibits a kink (and sometimes a flat plateau) due to transmission line effects. This kink, which causes a clear slope change, occurs in inductively dominated lines and can be captured by the proposed two-ramp model based on transmission line theory. We synthesize this two-ramp waveform by finding two effective capacitances. In the process, we propose a new criterion for evaluating the importance of on-chip inductance. Our method compares rise time at the driver output with the time of flight instead of simply taking the rise time at the input to the driver [5].

The paper is organized as follows. We begin by reviewing some basic properties of the inductive lines and the transmission line theory in the following section. Sections 3 and 4 present our modeling approach to capture the inductive waveforms at the driver output. Section 5 summarizes our modeling flow. Section 6 shows the experimental results and we conclude in Section 7.

## 2. DRIVER OUTPUT WAVEFORM WITH INDUCTANCE

It is known that with significant inductance the driver output waveform is no longer smooth as in RC cases and exhibits inflection points. Figure 1 shows the driver output waveform of a



**Figure 1. Driver output waveform of a 5 mm RLC line driven by a 75X inverter.**

RLC line driven by a 75X inverter.<sup>1</sup> It is clear from the figure that the waveform is not smooth and shows kinks during the transition.

This behavior can be explained based on reflections in a transmission line. For fast drivers, transmission line effects become significant since the rise time of the signal is less than or comparable to the signal time of flight delay. Due to these transmission line effects, the driver output waveform rises to an *initial step* and then it shows a *plateau* while waiting for the reflections from the far-end to return. Once a reflection from the far-end comes back to the driver, the waveform rises to another step due to this reflection. This pattern of plateaus and steps (due to reflections) is continued until the waveform has risen fully to the supply voltage. For example, in Figure 1 *AB* represents an initial ramp, *BC* is the plateau, and *CD* is the ramp due to the first reflection. Beyond point *D*, the plateaus and reflections are not clearly visible because the signal is near its final value of  $V_{DD}$ .

From the above discussion, it is clear that modeling the driver output waveform as a single ramp or even an exponential wave can lead to large errors in delay and slew prediction at the near as well as far end. When the wires are driven by strong buffers and inductive effects are significant, the waveforms exhibit transmission line effects and a better model of the driver output waveform is necessary for accurate timing analysis.

### 3. MODELING DRIVER OUTPUT WAVEFORM

The ratio of the signal rise time to time of flight delay can be related to the ratio of the source resistance of the driver to the characteristic impedance of the line [2]. At the driver end, the transmission line can be modeled as a source resistance in series with the characteristic line impedance. In this case, we have a simple voltage divider and the ratio of the source resistance to the line impedance determines the size of the initial step generated on the line.

If the driver resistance is  $R_s$  and the line impedance is  $Z_0$ , the height of the initial step during the transition is given by:

$$\text{Height of initial step} = V_{DD} * f, \text{ where } f = \frac{Z_0}{Z_0 + R_s} \quad (1)$$

For weak drivers, the driver resistance is much larger than the line impedance and the rise time is much larger than the time of flight.

<sup>1</sup> Here, driver size 75X means the NMOS width in the inverter is 75 times the minimum width ( $=2 * L_{min} = 0.36 \mu$ ). PMOS is twice as wide as NMOS.

This causes reflections to come back to the source end even before the output has risen to the initial step. Thus the waveform resembles an RC line and the transmission line effects are not significant. However, for fast drivers, the initial step is high and a clear kink and plateau is seen in the waveforms.

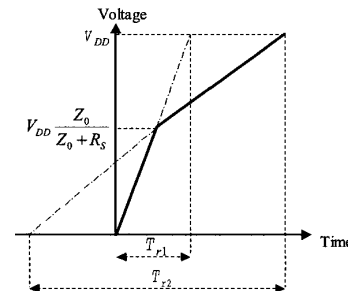
Based on the transmission line theory above, non-monotonic driver output waveforms should ideally be modeled as multi-piecewise linear waveforms to capture plateaus and multiple reflections. However, it is shown in [2] that reflections and other transmission line phenomena become important only when the source impedance of the driver is less than or comparable to the characteristic line impedance. This causes the initial step to be greater than 50% of  $V_{DD}$ . In such cases, modeling of just the first reflection is sufficient since plateaus and ramps due to later reflections are not visible in the driver output waveform. In order to model just one reflection, the driver output can be modeled as a three-piece linear waveform. The three pieces will be used to model the initial ramp, the plateau, and the ramp due to the first reflection. For example, in Figure 1 the three ramps will correspond to the *AB*, *BC*, and *CD* portions of the waveform. However, we point out that the plateau often spreads out so it is almost unnoticeable and, even when it is prominent, it can be modeled along with the first reflection (*CD* in Figure 1) as a single ramp. Hence, we do not require an extra piece for the plateau and the driver output can be modeled sufficiently by two ramps. The first ramp is therefore used to model the initial step and the second ramp is used to model the remaining part of the transition. Though modeling this waveform with three or more pieces can fit the waveform better, it adds to the computational cost and does not achieve noticeably better delay and slew accuracy at the far end of the line. As mentioned earlier however, in cases with weak drivers and insignificant inductive effects a single ramp may be sufficient for the entire transition.

Some important considerations in two-ramp modeling are determining the slopes of each ramp and finding the voltage breakpoint during the transition. The breakpoint is defined as the voltage point at which the first ramp (initial step) ends and the second ramp starts and it can be calculated using Equation 1. The slopes of the two ramps can be found using an effective capacitance based approach discussed later in this paper.

Using the two-ramp approach, the driver output can be modeled as shown in Figure 2. The slope of the first ramp is ( $V_{DD}/T_{r1}$ ) and the slope of the second ramp is ( $V_{DD}/T_{r2}$ ). The two-ramp expression is given by

$$V(t) = V_{DD} \frac{t}{T_{r1}} \quad 0 < t < fT_{r1}$$

$$V(t) = V_{DD} \frac{t}{T_{r2}} + \left(1 - \frac{T_{r1}}{T_{r2}}\right) fV_{DD} \quad fT_{r1} < t < fT_{r1} + (1-f)T_{r2} \quad (2)$$



**Figure 2. Simplified two-ramp model of driver output waveform.**

We use the above driver output model in this paper. Our modeling approach is summarized below. The details are discussed in the following sections.

1. Find voltage breakpoint using Equation 1.
2. Find two effective capacitances (the first effective capacitance models the initial step and the second effective capacitance models the first reflection).
3. Model plateau and fit a ramp that captures both the plateau and first reflection.
4. Model driver output with two ramps.
5. Replace the driver with a voltage source consisting of two ramps and compute the far-end response of the interconnect.

The above flow is compatible with existing pre-characterized cell tables that store only 50% delay and output transition time for each input slew and output capacitive load. Our model uses only this information and obtains the double-ramp waveform at the driver output. It may seem that, with the above approach, existing cell characterization should be changed for two-ramp input waveforms. However, this is not required because the far-end waveforms that are propagated to the next stage do not show the plateau effect and can be modeled by a single ramp.

#### 4. EFFECTIVE CAPACITANCE(S)

The underlying principle of our effective capacitance methodology is similar to the approach described in [11]. We calculate effective capacitance by equating the charge transfer required by a single capacitance to that required by the original RLC load. It was shown in [11] that equating the charge up to the 50% point captures delay accurately, but fails in modeling the tail portion of the transition. We have observed that in RLC loads with dominant inductive effects, we regularly see a flattened second half (long tail). Thus integrating up to the 50% point is always inaccurate as it gives unacceptably large errors in slew (although it may model delay well). Also, equating the charge over the entire region of the transition will not address this problem, since this approach yields an *averaged* curve where both the delay and slew may be inaccurate. Figure 3 shows that equating charge up to the 50% or 100% point can cause significant errors in modeling driver output waveforms. The equations used to calculate the effective capacitance in this figure are derived later in this section.

This leads us to conclude that a single effective capacitance cannot model the entire transition accurately. The key idea we use in our approach is to model the driver output as a two-ramp waveform as described in Section 3. We then find two effective capacitances, where the first effective capacitance models the first ramp and is obtained by equating average charge during the transition of the first ramp. The second effective capacitance models the second ramp and is calculated by equating average charge during the interval when the second ramp is in transition.

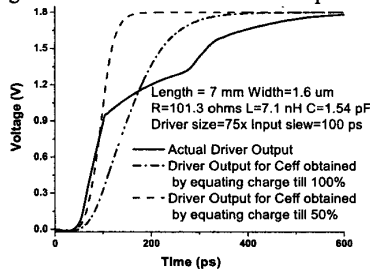


Figure 3. Driver output response and  $C_{eff}$  approximations.

The driving point RLC interconnect is modeled using a reduced order approximation, obtained from matching the moments of the

input admittance of the interconnect. We model the driving point admittance by the following rational function:

$$Y(s) = \frac{a_1s + a_2s^2 + a_3s^3}{1 + b_1s + b_2s^2} \quad (3)$$

The above expression is similar to the admittance of an RLC  $\Pi$  load. The coefficients in Equation 3 can be obtained by matching the first five moments of the driving point admittance.

#### 4.1 $C_{eff}$ Calculation

For the first ramp of the two-ramp waveform described in Equation 2:

$$V(s) = \frac{V_{DD}}{T_{r1}} \frac{1}{s^2}$$

The current delivered to the interconnect is given by

$$I(s) = V(s)Y(s) = \frac{V_{DD}}{T_{r1}} \frac{1}{s^2} \left( \frac{a_1s + a_2s^2 + a_3s^3}{1 + b_1s + b_2s^2} \right)$$

We need to consider the cases of real and imaginary poles. Let us first assume that the roots of  $s^2 + \frac{b_1}{b_2}s + \frac{1}{b_2} = 0$  are real. Let the

roots be  $s_1$  and  $s_2$ . Using the inverse Laplace transform, we obtain

$$I(t) = \frac{V_{DD}}{T_{r1}} \left( a_1 + \frac{a_1 + a_2s_1 + a_3s_1^2}{b_2s_1(s_1 - s_2)} e^{s_1t} + \frac{a_1 + a_2s_2 + a_3s_2^2}{b_2s_2(s_2 - s_1)} e^{s_2t} \right)$$

We define  $C_{eff}$  to be the capacitance that requires the same charge transfer as that required by the RLC moments during the interval when the first ramp is in transition. From Figure 2 we know that the first ramp is in transition from  $t = 0$  to  $t = fT_{r1}$ , where  $f$  is calculated using Equation 1. Charge transferred to the moments can be calculated by integrating  $I(t)$  from 0 to  $fT_{r1}$ . Also, the charge transfer associated with charging the effective capacitance for this interval is given by  $C_{eff}fV_{DD}$ .

$$\int_0^{fT_{r1}} I(t)dt = C_{eff}fV_{DD}$$

Solving the above equation for  $C_{eff}$

$$C_{eff1} = a_1 + \frac{a_1 + a_2s_1 + a_3s_1^2}{T_{r1}fb_2s_1^2(s_1 - s_2)} (e^{s_1fT_{r1}} - 1) + \frac{a_1 + a_2s_2 + a_3s_2^2}{T_{r1}fb_2s_2^2(s_2 - s_1)} (e^{s_2fT_{r1}} - 1) \quad (4)$$

Now let us assume that the roots of  $s^2 + \frac{b_1}{b_2}s + \frac{1}{b_2} = 0$  are

imaginary. Let the roots be  $\alpha + j\beta$  and  $\alpha - j\beta$ .

$$I(t) = \frac{V_{DD}}{T_{r1}} \left( a_1 + e^{\alpha t} \cos \beta t \left( \frac{a_3}{b_2} - a_1 \right) + e^{\alpha t} \sin \beta t \left( \frac{a_1b_2\alpha + a_2 + a_3\alpha}{b_2\beta} \right) \right)$$

By equating the charge in a similar way as done for the real roots case, we have

$$C_{eff1} = a_1 + \frac{1}{fT_{r1}} \left( \frac{a_3}{b_2} - a_1 \right) \int_0^{fT_{r1}} (e^{\alpha t} \cos \beta t) dt + \left( \frac{a_1b_2\alpha + a_2 + a_3\alpha}{fT_{r1}b_2\beta} \right) \int_0^{fT_{r1}} (e^{\alpha t} \sin \beta t) dt \quad (5)$$

$C_{eff1}$  can be obtained by iterating on  $T_{r1}$ . We start with an initial guess of  $C_{eff1}$  equal to the total capacitance and iteratively

improve the effective capacitance until the value converges.  $T_{r1}$  at each step can be obtained from pre-characterized cell information and the  $T_{r1}$  corresponding to the final  $C_{eff1}$  is used to model the first ramp. We now turn to the derivation of expressions for  $C_{eff2}$  to complete the two-ramp driving point waveform model.

## 4.2 $C_{eff2}$ Calculation

For the second part of the two-ramp waveform described in Equation 2:

$$V(s) = \frac{V_{DD}}{T_{r2}} \frac{1}{s^2} + \frac{kfV_{DD}}{s} \quad \text{where} \quad k = \left(1 - \frac{T_{r1}}{T_{r2}}\right)$$

We define  $C_{eff2}$  to be the capacitance that requires the same charge transfer as that required by RLC moments during the interval when the second ramp is in transition. Using Figure 2, the second ramp is transitioning from  $t = fT_{r1}$  to  $t = fT_{r1} + (1-f)T_{r2}$ . The charge transfer to charge the effective capacitance for this interval is given by  $C_{eff2} \cdot (1-f) \cdot V_{DD}$ .

$$\int_{fT_{r1}}^{fT_{r1}+(1-f)T_{r2}} I(t) dt = C_{eff2} (1-f) V_{DD}$$

By using a similar approach as  $C_{eff1}$  and considering the case of real and imaginary roots separately, we have:

For real roots,

$$C_{eff2} = a_1 + A e^{s_1 T_{r1}} (e^{s_1 (1-f) T_{r2}} - 1) + B e^{s_2 T_{r1}} (e^{s_2 (1-f) T_{r2}} - 1)$$

$$A = \frac{(a_1 + a_2 s_1 + a_3 s_1^2)(kfs_1 T_{r2} + 1)}{(1-f)b_2 s_1^2 (s_1 - s_2) T_{r2}}$$

$$B = \frac{(a_1 + a_2 s_2 + a_3 s_2^2)(kfs_2 T_{r2} + 1)}{(1-f)b_2 s_2^2 (s_2 - s_1) T_{r2}} \quad (6)$$

For imaginary roots,

$$C_{eff2} = a_1 + A \int_{fT_{r1}}^{fT_{r1}+(1-f)T_{r2}} (e^{\alpha t} \cos \beta t) dt + B \int_{fT_{r1}}^{fT_{r1}+(1-f)T_{r2}} (e^{\alpha t} \cos \beta t) dt$$

$$A = \frac{1}{(1-f)} \left( \frac{a_3 - a_1 b_2}{b_2 T_{r2}} + \frac{kf(2a_3 \alpha + a_2)}{b_2} \right)$$

$$B = \frac{1}{(1-f)} \left( \frac{a_1 b_2 \alpha + a_2 + a_3 \alpha}{b_2 \beta T_{r2}} + \frac{kf(a_1 + a_2 \alpha + a_3 \alpha^2 - a_3 \beta^2)}{b_2 \beta} \right) \quad (7)$$

$C_{eff2}$  is obtained by iterating on  $T_{r2}$ . The final value of  $T_{r2}$  corresponding to the converged  $C_{eff2}$  is then used to model the second ramp. However, as described in Section 3 the complete modeling of the driver output requires capturing the plateau along with the initial ramp and the first reflection. We account for the plateau by modifying  $T_{r2}$  in a way such that the resulting ramp fits both the plateau and the first reflection. The plateau is difficult to represent because it is not flat, and hence an intuitive approach of modeling the driver output by a linear ramp, a flat step, and then another ramp, is often inaccurate. We incorporate the effect of a plateau by modifying the second ramp as shown in Figure 4. The point where the second ramp meets  $V_{DD}$  is shifted by the plateau time and a new ramp is fitted as shown in the figure. The new  $T_{r2}$  can be obtained by Equation 8.

$$T_{r2\_new} = T_{r2} + \frac{2t_f - T_{r1}}{(1-f)} \quad (8)$$

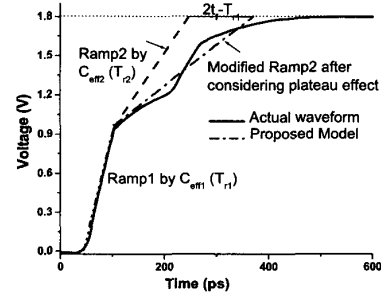


Figure 4. Summary of the proposed two-ramp approach.

In Equation 8,  $t_f$  is the time of flight and  $2t_f - T_{r1}$  is the duration of the plateau. The idea behind this approach is that there is no charge transfer during plateau time ( $2t_f - T_{r1}$ ). Hence when we calculate  $C_{eff2}$  by equating the charge during the second portion of transition, we consider charge transfer after plateau but we fail to capture the delay due to the plateau effect. One solution to account for plateau is to have a flat step for time  $2t_f - T_{r1}$  between the two ramps. Another solution is to modify  $T_{r2}$  as Equation 8, where plateau delay is accounted for by shifting the second ramp by the plateau time. The first solution is more accurate when a clear flat plateau exists and the second solution works better when plateau is not flat and it smears out so much that it is almost unnoticeable. Experimentally, we have found that the second case occurs more often than the flat case and hence modifying  $T_{r2}$  works better for most cases.

## 5. MODELING FLOW

The two-ramp modeling of the driver output waveform requires finding the voltage breakpoint (Equation 1) and computing two effective capacitances, one for each portion of transition.  $T_{r1}$  ( $C_{eff1}$ ) gives the slope of the initial ramp and  $T_{r2\_new}$  ( $C_{eff2}$ ) gives the slope of the transition after reflection has come back to the output of the driver. In order to model the breakpoint, we need to find the on-resistance  $R_s$  of the driver. We model on-resistance by a similar approach as adopted by Thevenin models [3]. We observe the delay between 50% and 90% points of the output waveform and fit an exponential between these points. The on-resistance calculated in this way depends on the load capacitance. Ideally, one should find an effective capacitance and then calculate on-resistance of the driver for this value of the load capacitance. However, we have seen that the resistance value and more importantly, the voltage breakpoint, do not change significantly by using total capacitance instead of the effective capacitance. Since using the effective capacitance makes this an iterative process, we use total capacitance to find on-resistance of the driver without loss of accuracy.

When the inductive effects are insignificant; the driver output waveform looks like an RC waveform. In this case, one effective capacitance is sufficient to model the entire transition accurately. This effective capacitance can be calculated by equating the charge over the entire region of transition. We have already derived equations to calculate  $C_{eff1}$ ; the same equations can be used with  $f = 1$  to calculate this single effective capacitance. Usually a single ramp obtained by this capacitance can model such waveforms very well but if there is significant resistive shielding, then the gate resistor model [11] can be used to model the exponential tail of the transition.

We use the following criteria from [4,5] to determine the significance of inductive effects:

$$\begin{aligned} C_L &\ll Cl \\ Rl &\leq 2Z_0 \\ R_s &< Z_0 \\ T_r &< 2t_f \end{aligned} \quad (9)$$

Here  $R$  and  $C$  are line resistance and capacitance per unit length,  $l$  is line length,  $C_L$  is load capacitance (contributed by fan-out input capacitance),  $T_r$  is the rise time at the output of the driver, and  $t_f$  is the time of flight. If the above criteria are satisfied, then the inductive effects are significant and we use the two-ramp modeling approach. Otherwise, a single effective capacitance is used to model the driving point waveform.

The criterion in Equation 9 are identical to those in [4] but with an additional condition that compares rise time with the time of flight. This condition is important for screening short lines. These lines rarely exhibit inductive behavior since their time of flight is normally smaller than their transition time. The authors of [5] consider this by comparing rise time at the input of the driver with the time of flight. However inductive effects are fairly insensitive to the input transition times and strongly dependent on the driver's output transition time [8]. Hence we use output transition times in Equation 9. This is complicated by inductive effects, however, as the driver output waveform rises sharply to a certain level and then flattens before meeting the reflections. When comparing the rise time at the driver output, it is the initial ramp that is important and should be compared with the time of flight. We compute this initial ramp ( $T_{r1}$ ) using  $C_{eff1}$  iterations and apply it to the inductance criteria.

The outline for the overall modeling flow is as follows:

Given the following information:

1. Line parasitics ( $R, L, C$ )
2. The characterized output delay table for the driver

Perform these steps for driver output modeling:

1. Find driving point admittance moments and compute  $a_1, a_2, a_3, b_1, b_2$ .
2. Find driver on-resistance ( $R_s$ ) and compute voltage breakpoint ( $f$ ) using Equation 1.
3. Perform  $C_{eff1}$  iterations using Equation 4 or 5 and find  $T_{r1}$ .
4. Check inductance criteria using Equation 9.

If inductance is significant:

- Perform  $C_{eff2}$  iterations using Equation 6 or 7 and compute  $T_{r2}$ .
- Modify  $T_{r2}$  to  $T_{r2\_new}$  using Equation 8.
- Use  $T_{r1}, T_{r2\_new}$  and voltage breakpoint to model the driver output as a two-ramp waveform.

If inductance is not significant:

- Perform  $C_{eff}$  iterations using Equation 4 or 5 with  $f = 1$  and compute  $T_r$ .
- Model the output as a single ramp. If there is significant resistive shielding, then model an exponential tail using the approach of [11].

## 6. EXPERIMENTAL RESULTS

We tested the new two-ramp approach for varying line lengths, widths, and driver sizes. All experiments were performed using a commercial 1.8V, 0.18 $\mu$ m CMOS technology.

First, we compare the driving point waveforms obtained by our model with HSPICE simulations. Figure 5 shows two such comparisons for RLC lines driven by inverters. The inputs to the inverters are ramp signals having 100ps and 75ps transition times respectively. Although the two-ramp model cannot capture all inductive behavior (such as oscillations after the breakpoint), the overall shape, including the breakpoint and key delay points, matches well with SPICE.

Next, we compare the waveforms of a 4mm line driven by a 25X inverter (Figure 6 Left). In this case, driver resistance was much higher than the line impedance. Inductance criteria (Equation 9) were not satisfied and a single  $C_{eff}$  model was used. We see that a single ramp is sufficient to model the entire transition in this case.

We also observed the far-end waveforms by applying the modeled two-ramp input waveform to an RLC line within HSPICE. These waveforms were compared with the actual far-end response. A good match was seen for the far end waveforms (Figure 7 Right), thus validating the two-ramp assumption at the near end.<sup>2</sup>

We tested the new model by sweeping line lengths from 1mm to 7mm and line widths from 0.8 $\mu$ m to 3.5 $\mu$ m. Driver strengths were also swept from 25X to 125X. Input transition was varied from 50ps to 200ps. The line parasitics were extracted using an industry standard 3D field solver. With a 0.18 $\mu$ m technology, we found that inductive effects were particularly significant in long ( $\geq 3$ mm) and wider wires ( $\geq 1.6\mu$ m) driven by fast inverters (75X and larger). When inductive effects were dominant, the single ramp assumption was highly inaccurate and the two-ramp model provided good results. The two-ramp model results for the 165 inductive cases we tested are shown in Figure 7. The average error in delay was 6% and the average error in the slew rates was 11.1%. For delay, 48% of the cases had less than 5% error and 83% of the cases had less than 10% error. For slew rate, 31% of the cases showed less than 5% error and 61% of the cases showed less than 10% error.

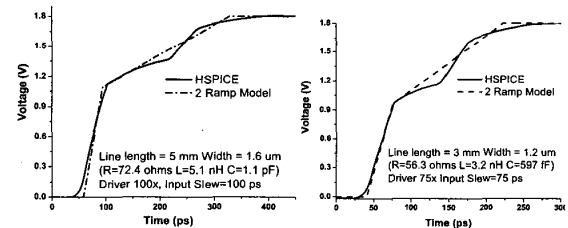


Figure 5. Two-ramp driver output response compared to HSPICE.

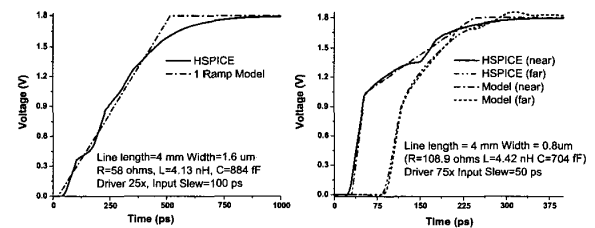


Figure 6. Left: HSPICE and one-ramp model of driver output. Right: Near and far-end response with HSPICE and two-ramp model of driver output.

<sup>2</sup> The far-end waveforms from the model show higher overshoot due to the ramp approximation at the near-end.

Table 1. HSPICE, one-ramp, and two-ramp model comparison results

Len/Wid mm/ $\mu$ m	Line Parasitics R( $\Omega$ )/L(nH)/C(pF)	Driver Size	Input Slew (ps)	Delay (ps)			Slew (ps)		
				HSPICE	2 ramp (% error)	1 ramp (% error)	HSPICE	2 ramp (%) error	1 ramp (% error)
3/0.8	81.8/3.3/0.52	75x	50	25.01	24.2 (-3.2%)	41.3 (65.1%)	124.1	129.9 (4.6%)	61.5 (-50.4%)
3/1.2	56.3/3.2/0.59	75x	50	26.44	25.6 (-3.1%)	56.3 (112.9%)	128.9	141.1 (9.4%)	91.8 (-28.7%)
3/1.6	43.5/3.1/0.66	75x	50	32.15	29.9 (-6.9%)	66.1 (105.5%)	135.4	148.8 (9.8%)	112.1 (-17.2%)
4/0.8	108.9/4.4/0.7	75x	50	25.02	25.7 (2.7%)	39.1 (56.2%)	157.3	163.1 (3.6%)	57.3 (-63.5%)
4/1.2	75/4.2/0.8	75x	50	26.51	27.7 (4.4%)	59.1 (122.9%)	164.4	179.0 (8.8%)	97.6 (-40.6%)
4/1.6	58/4.1/0.88	75x	50	32.69	30.2 (-7.6%)	74.9 (129.1%)	175.0	196.0 (12.0%)	130.5 (-25.3%)
5/1.2	93.7/5.3/1	100x	100	36.43	35.6 (-2.2%)	46.4 (27.3%)	192.8	173.7 (-9.9%)	60.0 (-68.8%)
5/1.6	72.4/5.1/1.11	100x	100	39.56	37.7 (-4.7%)	53.0 (33.9%)	200.3	204.0 (1.85%)	71.8 (-64.1%)
5/2.0	59.7/5/1.22	100x	100	42.53	39.5 (-7.1%)	63.1 (48.3%)	207.6	226.3 (9.0%)	90.9 (-56.2%)
5/2.5	49.5/4.8/1.31	100x	100	45.26	42.4 (-6.3%)	78.2 (72.7%)	212.2	231.8 (9.2%)	121.1 (-42.9%)
6/1.2	112.4/6.3/1.19	100x	100	36.44	37.0 (1.5%)	46.5 (27.6%)	222.7	203.7 (-8.5%)	60.1 (-73.0%)
6/1.6	86.9/6.2/1.33	100x	100	39.58	39.3 (-0.7%)	52.4 (32.3%)	232.0	235.5 (1.5%)	70.7 (-69.5%)
6/2.0	71.6/6/1.46	100x	100	42.55	41.4 (-2.7%)	60.8 (42.8%)	240.9	254.7 (5.7%)	86.4 (-64.1%)
6/2.5	59.3/5.8/1.58	100x	100	45.29	45.9 (1.3%)	75.1 (65.9%)	246.3	276.9 (12.4%)	114.2 (-53.6%)
6/3.0	51.2/5.6/1.80	100x	100	49.41	47.8 (-3.2%)	101.4 (105.2%)	261.7	299.1 (14.2%)	168.4 (-35.6%)

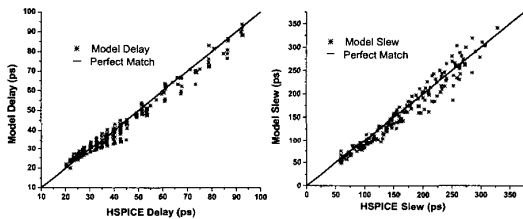


Figure 7. Two-ramp model results compared to HSPICE

Due to space limitations, we cannot include all results – Table 1 shows a representative set of cases with significant inductive effects. HSPICE delay and slew numbers are compared with the single ramp and two-ramp modeling results. It is clear from the table that as line width increases, inductive effects become more significant and the delay values from a one-ramp assumption are more inaccurate. The slew predictions for one ramp modeling exhibits substantial error since it cannot capture the long tail of the inductive waveform. Using the extended model of [11] may better capture the transition times although it is still RC-based and would not comprehend the nature of the tail in the inductive response.

## 7. CONCLUSIONS

In this paper, we presented a new approach to model the driving point waveform in the presence of RLC interconnect loads. Our approach is compatible with existing pre-characterized cell delay tables. We proposed a two-ramp model based on transmission line theory that accurately predicts delay and slew at the driver output when inductive effects are significant. Results show that our two-ramp model significantly reduces the error incurred due to a simple one-ramp assumption.

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